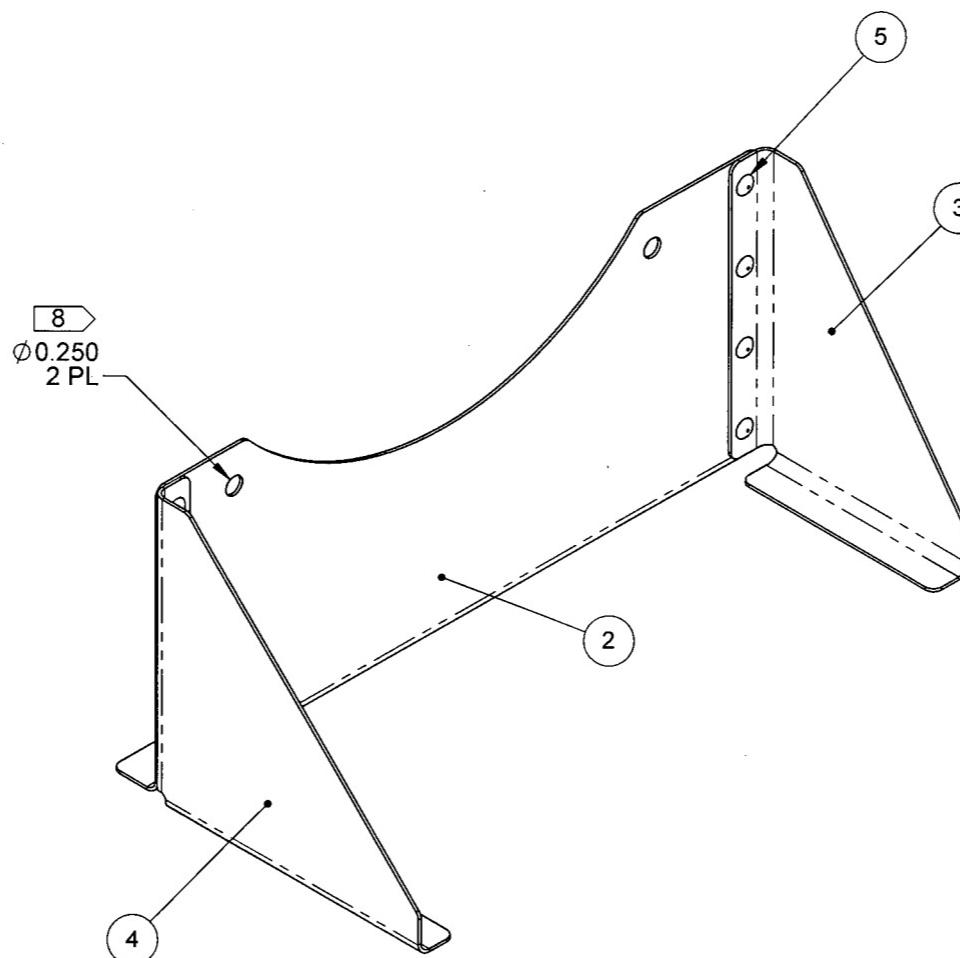


ITEM	QTY -923	PART NUMBER	DESCRIPTION
1	X	D212-725-1-923	BRACKET ASSEMBLY
2	1	D212-725-1-125	BRACKET
3	1	D212-725-1-127	GUSSET
4	1	D212-725-1-129	GUSSET
5	8	MS20615-4M4	RIVET



D212-725-1-923 BRACKET ASSEMBLY

RELEASED
R 2011-08-25
[Signature]

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.58 lbs
 - 8) TRANSFER Ø0.250 HOLES FROM FIRE EXTINGUISHER BOTTLE

A	NEW ISSUE	RF	11.02.24
REV.	DESCRIPTION		
DESIGN		RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN		RF	
CHECKED		<i>[Signature]</i>	DRAWING NO. REV. A
MFG. APPR.		<i>[Signature]</i>	D4260 SHEET 1 OF 7
APPROVED		<i>[Signature]</i>	TITLE SCALE
DE APPR.		<i>[Signature]</i>	NTS BRACKET ASSEMBLY
DATE		11.02.24	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

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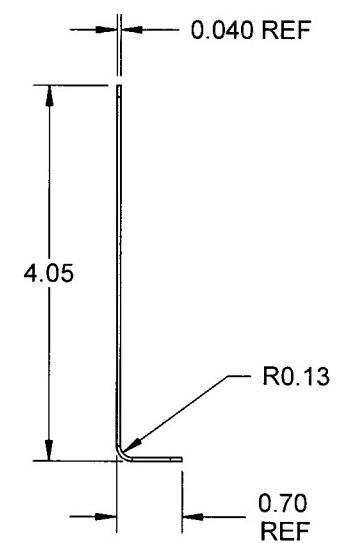
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D212-725-125 BRACKET
(MAKE FROM D212-725-1-125F FLAT PATTERN)

RELEASED
2011-08-25
W.W.

NOTES:

- 1) MATERIAL: MAKE FROM D212-725-1-125F FLAT PATTERN
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>AS</i>	D4260	SHEET 2 OF 7
APPROVED	<i>AS</i>	TITLE	SCALE
DE APPR.	<i>AS</i>	BRACKET ASSEMBLY	
DATE	11.02.24	NTS	

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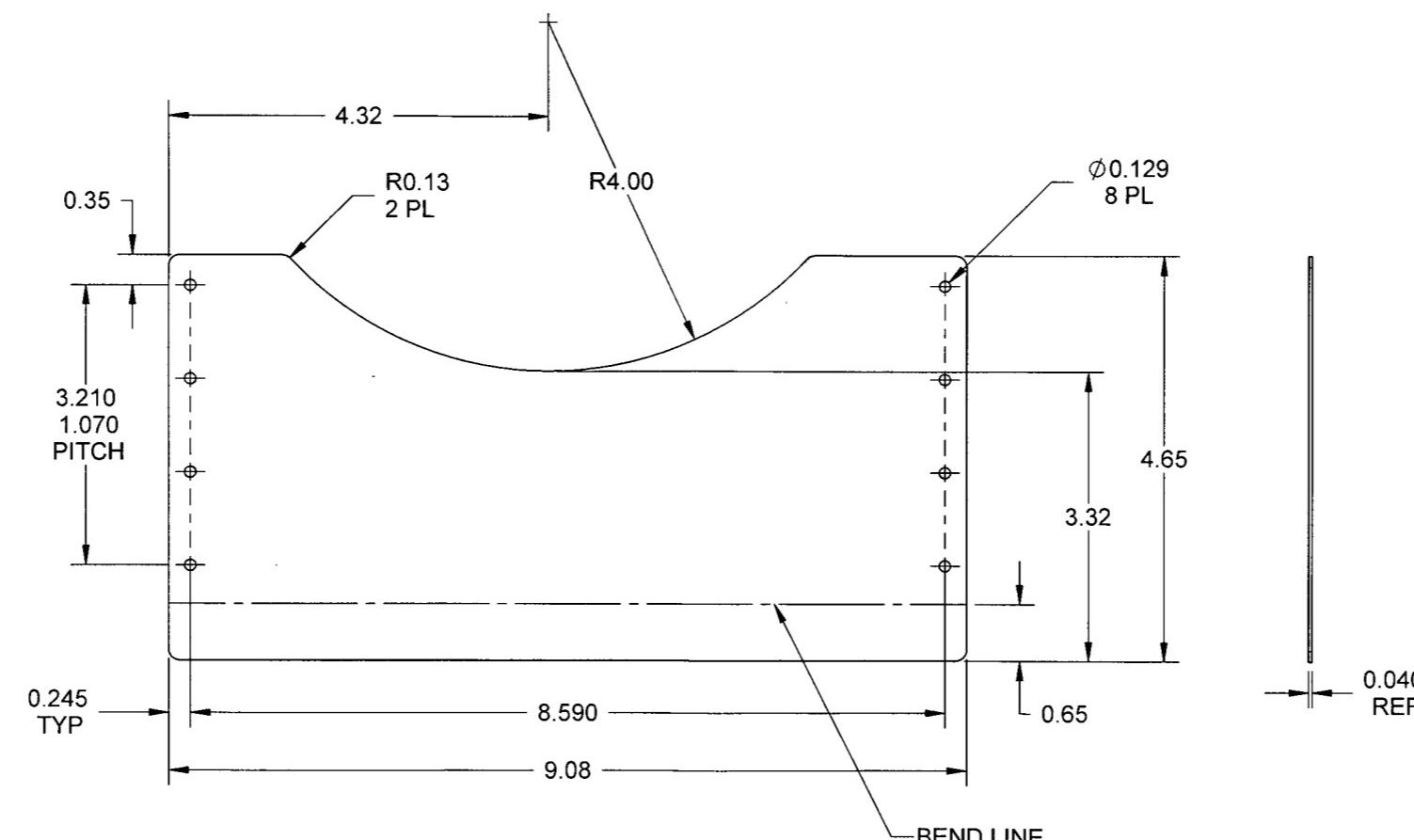
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NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.040 (19 GAUGE) THICK
ANNEALED
2B FINISH
PER MIL-S-5059
OR AMS-5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC. M304S19GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs

D212-725-1-125F FLAT PATTERN

RELEASED
R 2011-08-25
[Signature]

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4260	SHEET 3 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BRACKET ASSEMBLY	NTS
DATE	11.02.24	COPYRIGHT © 2011 BY DART AEROSPACE LTD	
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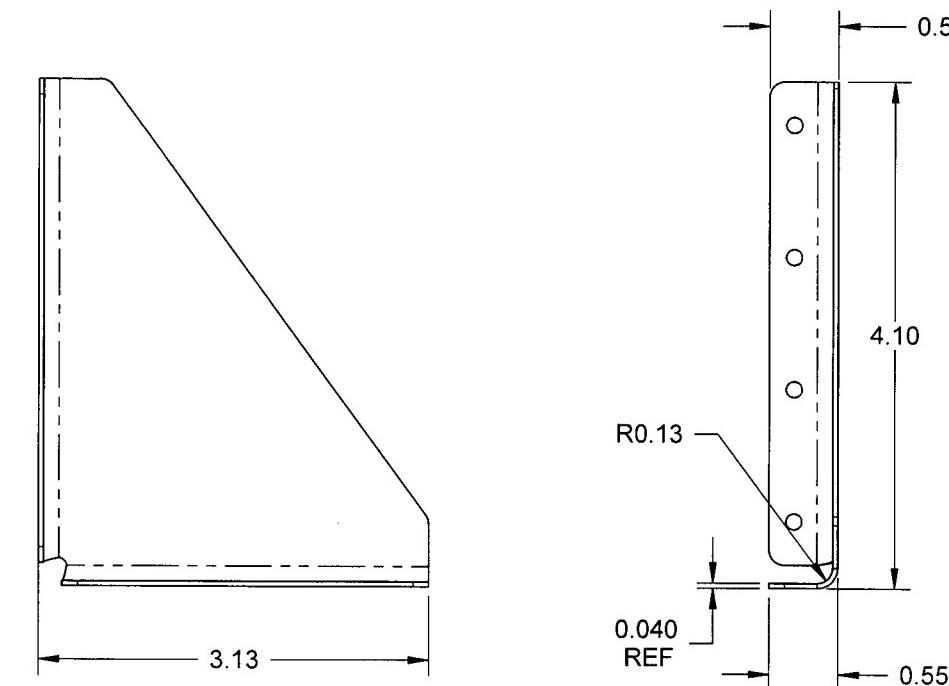
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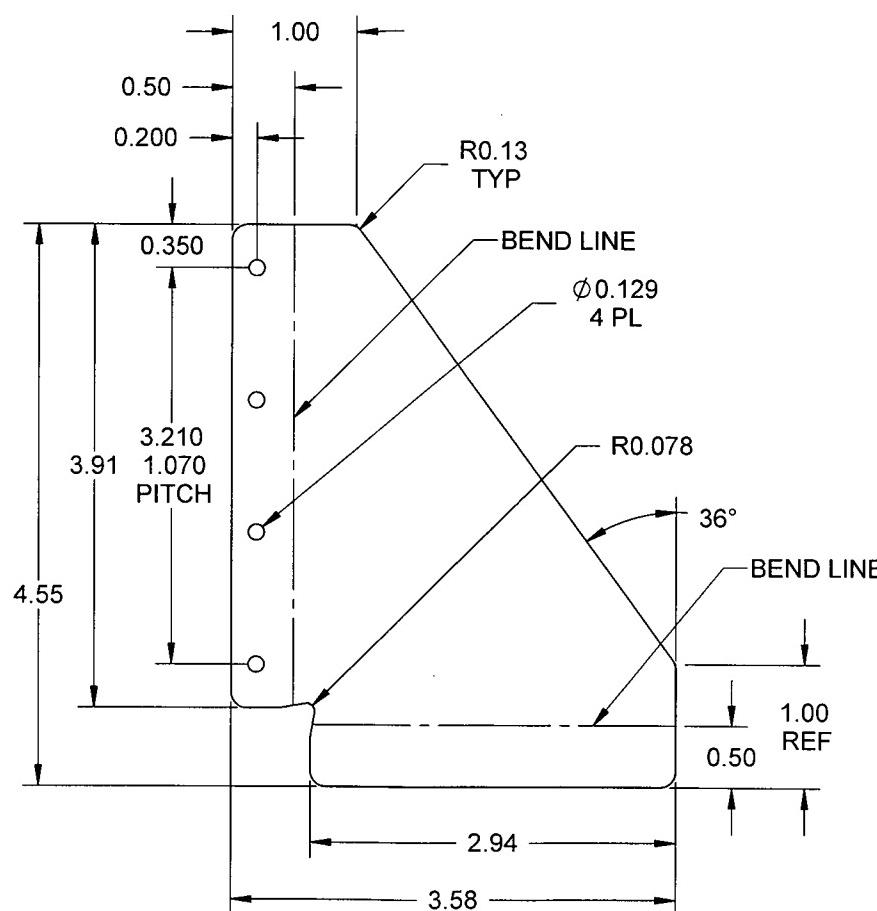
D212-725-1-127 GUSSET
(MAKE FROM D212-725-1-127F FLAT PATTERN)

- NOTES:
1) MATERIAL: MAKE FROM D212-725-1-127F FLAT PATTERN
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.13 lbs

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>BS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>BS</i>	D4260	SHEET 4 OF 7
APPROVED	<i>BS</i>	TITLE	SCALE
DE APPR.	<i>BS</i>	BRACKET ASSEMBLY	
DATE	11.02.24	NTS	
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RELEASED
R 2011-08-25
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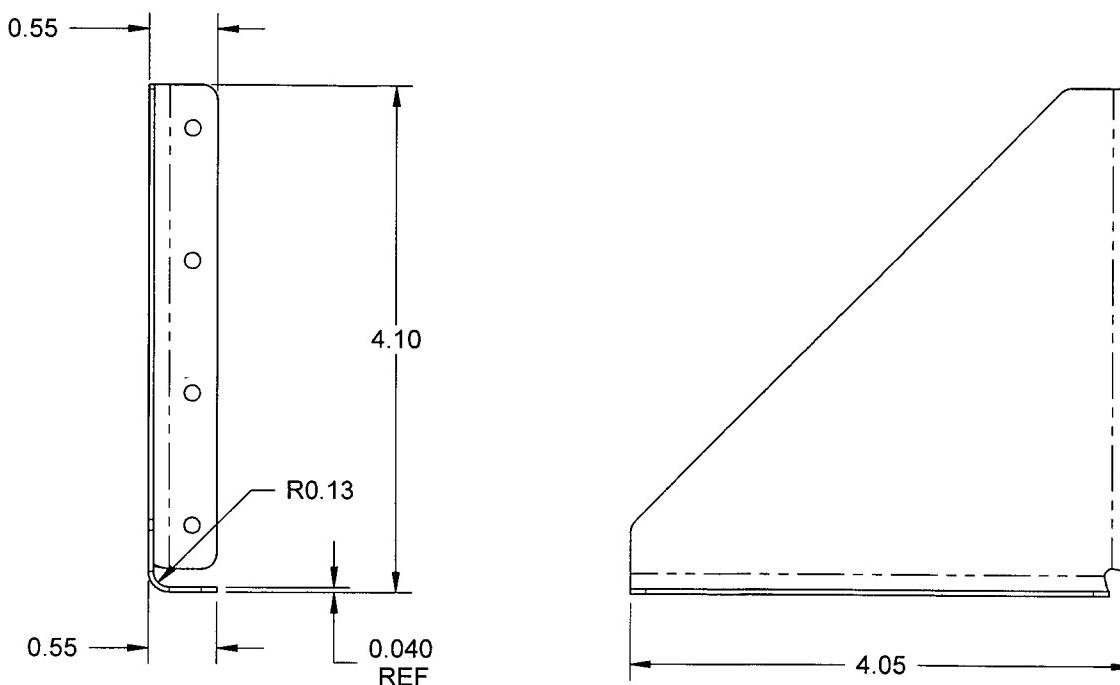
D212-725-1-127F FLAT PATTERN

- NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.040 (19 GAUGE) THICK
ANNEALED
2B FINISH
PER MIL-S-5059
OR AMS-5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC. M304S19GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.13 lbs

RELEASED
R 2011-08-25
M

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>sb</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>sb</i>	D4260	SHEET 5 OF 7
APPROVED	<i>sb</i>	TITLE	SCALE
DE APPR.	<i>sb</i>	BRACKET ASSEMBLY	
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D212-725-1-129 GUSSET
(MAKE FROM D212-725-1-129F FLAT PATTERN)

RELEASED
R 2011-08-25
WHD

NOTES:

- 1) MATERIAL: MAKE FROM D212-725-1-129F FLAT PATTERN
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

DESIGN	RF	DART AEROSPACE LTD			
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA			
CHECKED	<i>BS</i>	DRAWING NO.	REV. A		
MFG. APPR.	<i>BS</i>	D4260	SHEET 6 OF 7		
APPROVED	<i>BS</i>	TITLE	SCALE		
DE APPR.	<i>BS</i>	BRACKET ASSEMBLY			
DATE	11.02.24	NTS			
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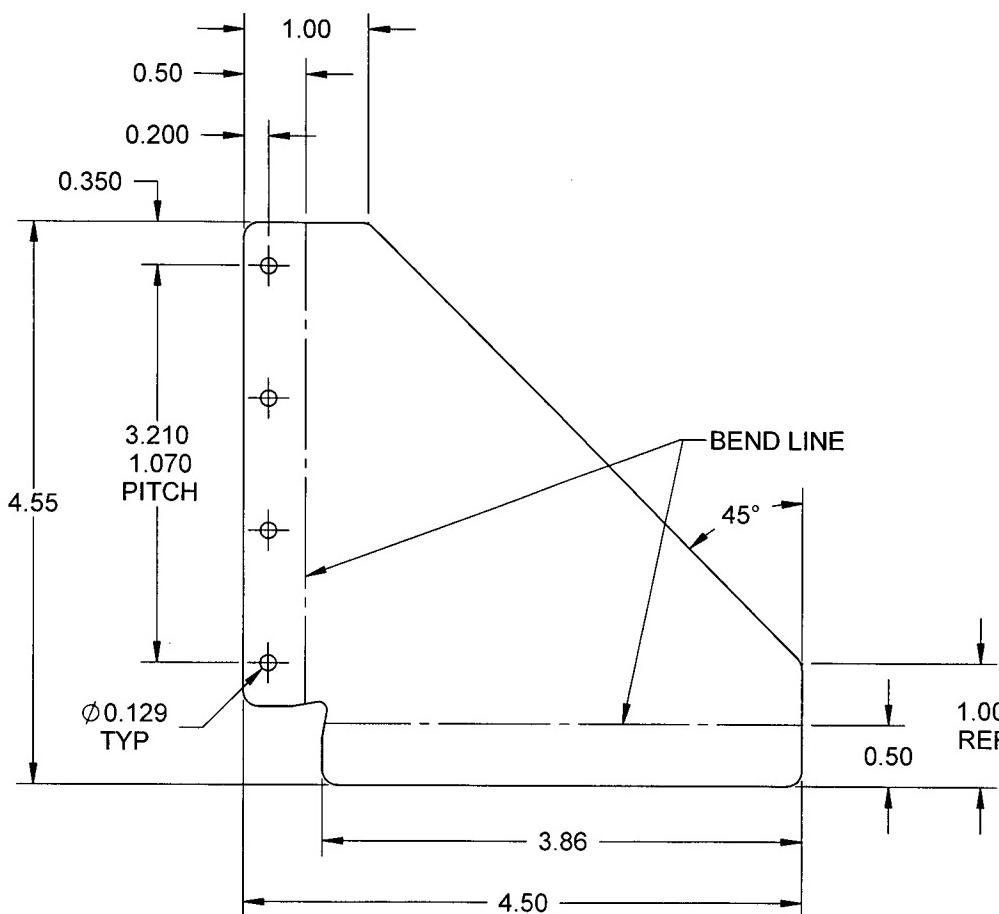
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D212-725-1-129F FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.040 (19 GAUGE) THICK
ANNEALED
2B FINISH
PER MIL-S-5059
OR AMS-5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC. M304S19GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

RELEASED
R 2011-08-25
W

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>sb</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>DA</i>	D4260	SHEET 7 OF 7
APPROVED	<i>sf</i>	TITLE	SCALE
DE APPR.	<i>sf</i>	BRACKET ASSEMBLY	
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